



Table of tolerances for folding rules according to SS 64 11 14

(ref. temperature + 20°C)

Graduation precision for arbitrary part of the folding rule is $\pm (0.3+0.2 L)$ mm, where L is the distance in m without decimal point, and round up.

Centre distance between two consecutive mm lines: ± 0.2 mm (over hinge ± 0.3 mm).

Ditto för 10 mm line ± 0.4 mm.

Gap in hinge on transition from 50 N compressive force to 50 N tensile force = max 0.2 mm.

Table of tolerances SS 64 11 14 is under review to be co-ordinated with measurement directive 73/362/EEC.

This basically means that all folding rules are manufactured according to precision class III.

Length tolerance:	1 m	± 1.0 mm	Precision between scale parts:	0-1 mm	± 0.3 mm
	2 m	± 1.4 mm		1-10 mm	± 0.6 mm