

## Available spindle noses for the most common types of lathes.

| Lathe type         |                     | Spindle nose      | Lathe type       |                 | Spindle nose   |                |
|--------------------|---------------------|-------------------|------------------|-----------------|----------------|----------------|
| <b>Cholchester</b> | Colt                | D 3               | <b>Somatec</b>   | BKS 1230        | D 5            |                |
|                    | Bantam 2000         | D 3               |                  | BKS 1340        | D 5            |                |
|                    | Student 1800        | D 4               |                  | BKS 1640        | D 6            |                |
|                    | Master 2500         | D 4               |                  | BKS 1860        | D 6            |                |
|                    | Master VS 2500      | D 6               |                  | BKS 2080        | D 6            |                |
|                    | Master VS 3250      | D 4               |                  | BTS 1440        | D 4            |                |
|                    | Triumph 2000        | D 6               |                  |                 |                |                |
|                    | Mascot 1600         | D 8               |                  | <b>Storebro</b> | 185 GK*)       | L 00 to 10700  |
|                    | Mastiff 1400        | D 11              |                  |                 | 185 GK*)       | L 0 from 10700 |
|                    | Magnum 1250         | D 11              |                  |                 | 195 GK         | L 0            |
|                    |                     | GS 210            | L 1              |                 |                |                |
|                    |                     | GS 210*)          | DIN 55027/6      |                 |                |                |
|                    |                     |                   | from 3001        |                 |                |                |
| <b>Emco</b>        | Unimat 3            | Special           | } SB 255*)       | L 2             |                |                |
|                    | Unimat PC           | Special           |                  | } SB 305*)      | DIN 55022/11   |                |
|                    | Compact 5           | Special           |                  |                 | } SB 355*)     | from SBN 2583  |
|                    | Compact 8           | DIN 55021/Special |                  |                 |                |                |
|                    | Compact 10          | DIN 55021/Special |                  |                 |                |                |
|                    | Emcomat 8.6         | DIN 55021/Special |                  |                 |                |                |
|                    | Emcomat 17          | D 5               | <b>Takang</b>    | TK 330 L        | D 5            |                |
|                    | Emcomat 20          | D 5               |                  | TK 380 L        | D 6            |                |
|                    | Maximat Super 11    | DIN 55021/3       |                  | TK 430          | D 6            |                |
|                    | Maximat V 10 P      | DIN 55021/Special |                  | TK 550          | D 11           |                |
| Maximat V 13       | DIN 55022/4         | TK 600            |                  | D 11            |                |                |
|                    |                     | TK 740            |                  | D 11            |                |                |
| <b>Harrison</b>    | 250                 | D 3               | <b>Tarragona</b> | Turrent 72-52   | DIN 55022/6    |                |
|                    | 300                 | D 4               |                  | Turrent 71-78   | DIN 55022/8    |                |
|                    | 330                 | D 4               | <b>Torshälla</b> | SV 150 S 150    | L 0            |                |
|                    | 350                 | D 6               |                  | S 175           | L 0            |                |
|                    | 450                 | D 8               |                  | S 20/28         | L 0            |                |
|                    | 500                 | D 8               |                  | S 150           | Special        |                |
| <b>Köping</b>      | S 8 S (after 1956)  | L 2               | <b>Tos</b>       | SN 40 B/50 B    | DIN 55022/6    |                |
|                    | S 8 SG (after 1956) | L 2               |                  | SU 40           | DIN 55022/6    |                |
|                    | S 10 S (after 1956) | L 2               |                  | SU 50 A         | DIN 55022/8    |                |
|                    | S 8 B               | L 2               |                  | SUS 80          | DIN 55022/11   |                |
|                    | S 10 B              | L 2               |                  | SI 55           | DIN 8          |                |
|                    | S 8 SA-G            | L 2               |                  | SUI 40          | DIN 6          |                |
|                    | S 10 SA-G           | L 2               |                  | SN 63           | DIN 8          |                |
|                    | S 8 SB              | L 2               |                  | SN 71           | DIN 8          |                |
|                    | S 8 SGB             | L 2               |                  | SUS 63          | DIN 11         |                |
|                    | S 8 C               | L 2               |                  |                 |                |                |
|                    | S 10 C              | L 2               | <b>Turret</b>    | Powerturn       | D 11 - A 11    |                |
|                    | S 12 CL             | L 2               |                  | Maxturn         | D 8            |                |
|                    | S 8-S 10            | Threaded          |                  | Turreturn       | A 6            |                |
|                    |                     |                   |                  | Masterturn      | D 6            |                |
|                    |                     |                   |                  | Truerturn       | D 6            |                |
| <b>Modig</b>       | 190 HF              | L 00              |                  | D 4             |                |                |
|                    |                     |                   | D 4              |                 |                |                |
| <b>Myford</b>      |                     | Special           |                  | D 4             |                |                |
| <b>Profila</b>     | 16 K 20             | DIN 55022/6       | <b>Örn</b>       | Skolsvarv       | Threaded       |                |
|                    | 16 K 25             | DIN 55022/6       |                  | SK*)            | Threaded       |                |
|                    | 16 B 16             | DIN 6             |                  | S 255*)         | t.o.m. nr 700  |                |
|                    | 1 M 63              | DIN 8             |                  | S 305*)         | Threaded       |                |
|                    | 1 A 64              | A-2-11            |                  | S 355*)         | Fr.o.m. nr 700 |                |
|                    | 165                 | A-2-15            |                  |                 | L 2            |                |
|                    | 1 I 611 P           | DIN 4 Special     |                  |                 |                |                |
|                    | 1 K 62              | DIN 55022/6       |                  |                 |                |                |
| <b>Rex</b>         | VF 118              | Special           |                  |                 |                |                |
|                    | VF 140              | Special           |                  |                 |                |                |

\*) When ordering lathe chucks for older lathes always specify the dimensions of the spindle nose.  
(See invoice box for spindle nose types.)