Machining in modern machine tools sets stringent requirements for the clamping of the workpiece.

- Standardised clamping tools ensure:
- 1. Powerful and reliable clamping.
- 2. A wide range of possible combinations for working with varying sizes and shapes.
- 3. Exact and rapid re-positioning.
- 4. Rapid replacement of workpieces.
- 5. Protection from personal injury.
- 6. Protection for machines and fixures.

